

# System boiler

Potterton Promax System HE Plus



# You can rely on Potterton

#### The ultimate in reliability and service

With Potterton on your side, you can be sure that you're offering your customers the ultimate in reliability, energy efficiency and service. You're on board with a name that – for more than 150 years – has stood for high quality and unrivalled experience in the design and manufacture of boilers. In fact, over the years, more than 5 million Potterton boilers have been built

Today's Promax HE range uses the latest, proven technology to bring you boilers that are among the most energy-efficient, environmentally friendly and easy to use home heating solutions on the market.

What puts Potterton on top?
Our enormous investment in research, design and world class manufacturing – including a

£2 million Product Design Centre, the largest in the UK – is only part of the story. Unrivalled service and support also helps to give you complete peace of mind.

On efficiency, on quality, on reliability, on ease of installation, on technical support... you can rely on Potterton.

#### On the cutting edge of innovation

Potterton's commitment to innovation is second to none. Our state-of-the-art Product Design Centre is fully equipped with more than 45 test stations that are designed to test the reliability of products and components.

There's a wind generator to test how products perform in different wind conditions and three environmental chambers where different temperatures and humidity levels can be tested. Each year, more than 200,000

hours of tests are carried out, pushing our boilers to the limit so that you can have total confidence in our performance and reliability, even in extreme conditions.

#### Rely on Potterton for energy efficiency

Global warming and climate change is an issue that Potterton is actively working to combat. In line with increasingly tough environmental standards we have developed our Promax HE range of boilers to minimise the impact that using them has on the environment.

#### Why energy efficiency is important

Domestic boilers account for about 60% of all the carbon dioxide ( $CO_2$ ) produced domestically in the UK. They also produce nitrogen oxides ( $NO_x$ ), pollutants that cause acid rain and damage the atmosphere's protective ozone. Our Promax System HE Plus appliance ensures  $NO_x$  and  $CO_2$  emissions are kept to a minimum. So, every little step that can be taken to reduce emissions will help to protect our environment.







## Potterton **Promax** System HE Plus



#### Greater efficiency means lower bills

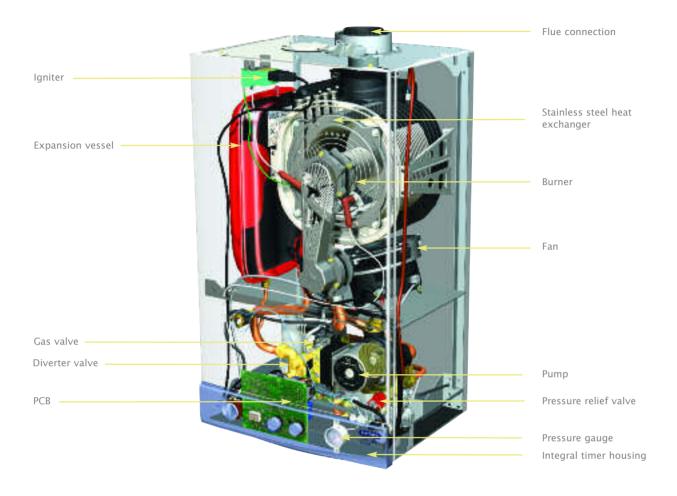
Your customers will also benefit from greater energy efficiency through lower fuel bills. Indeed, our Promax HE range produces up to 19% more heat from the same amount of fuel as a conventional boiler would use.

To encourage everyone to use energy efficient heating, the

Government has introduced a rating system for boilers. The SEDBUK index (Seasonal Efficiency of a Domestic Boiler in the UK) classifies boilers from 'A' to 'G' with 'A' being the most efficient - at least 90% of the fuel burnt is converted to heat. Since April 2005, all new boiler installations must be 'A' or 'B' rated and the Potterton Promax System

HE Plus is proud to achieve SEDBUK Band A efficiency. Furthermore, it's easy to install and service as well as being available with a variety of fluing options and accessories.

# On Spec for Superb performance



### Promax System HE Plus

High efficiency heating and hot water boiler. Fully modulating outputs from 3.9kW to 32kW. This compact, domestic boiler is designed to be quick and easy to install in systems that have a separate hot water storage cylinder.

Other benefits include
Potterton's proven reliability,
built-in frost protection,
flues that can be fitted almost
anywhere and a pump that
automatically runs every
24 hours to keep itself in
prime condition.



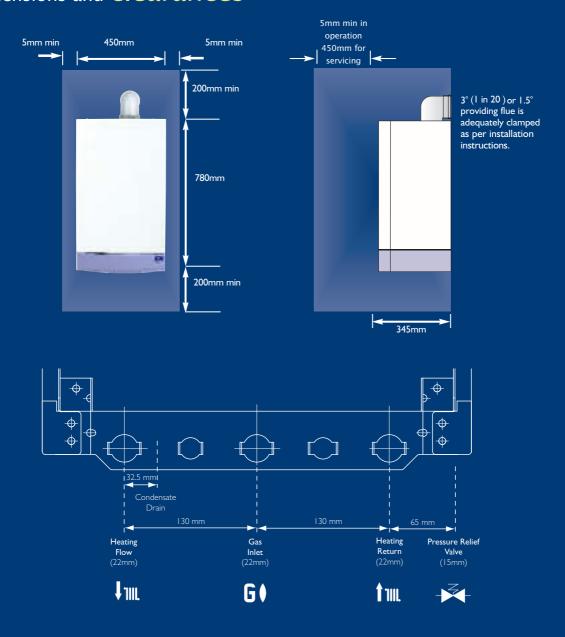




### Key features and benefits

- 12kW, 15kW, 18kW, 24kW and 32kW wall-mounted models
- Fully modulating output from 3.9kW to 32kW suitable for installation in a wide range of properties
- Supplied with wall-mounting jig for easy installation
- Optional stand-off bracket available to allow upwards pipe routing in case
- Built-in two stage frost protection prolongs appliance lifespan and saves time during installation
- Integral automatic full system bypass reduces installation time and additional component costs
- · Comprehensive range of fluing options for easy siting
- SEDBUK Band A highest energy efficiency rating

### Dimensions and clearances



# Technical specifications







1 year warranty



Ultra-low NO<sub>x</sub> emissions Class 5 (the best) – helping to protect the environment



Can be situated in an unventilated cupboard



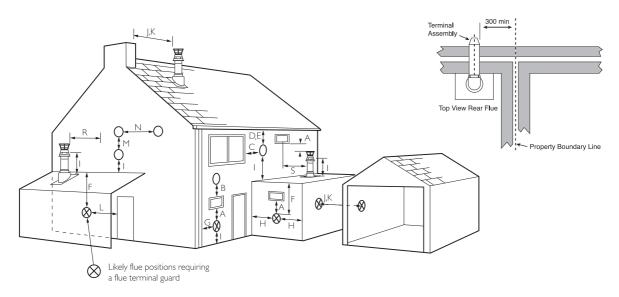
SEDBUK Band A – highest energy efficiency rating



Integral Frost Protection

		onment				
	Units	Promax System 12 HE Plus	Promax System 15 HE Plus	Promax System 18 HE Plus	Promax System 24 HE Plus	Promax System 32 HE Plus
Sales Code (Boiler Only)		5121636	5121620	5121619	5113837	5121692
Sales Code (Std Flue)		5118489	5118489	5118489	5118489	5118489
Sales Code (Boiler with Std Flue)		5121674	5121673	5121672	5113840	5121691
Controls						
Concealed User Controls		Yes	Yes	Yes	Yes	Yes
Operating mode selector switch with reset		Yes	Yes	Yes	Yes	Yes
User adjustable CH temperature		Yes	Yes	Yes	Yes	Yes
LCD Operating Status Display		Yes	Yes	Yes	Yes	Yes
LED Operating Status Display		Yes	Yes	Yes	Yes	Yes
Gas						
Gas		Natural	Natural	Natural	Natural	Natural
Inlet Supply Pressure	mbar	20	20	20	20	20
Maximum Gas Rate	m3/hr	1.69	1.69	1.95	2.61	3.48
Max. Central Heating Input	kW	13.8	17.1	20.5	27.4	36.4
Min. Central Heating Input	kW	4.4	4.0	4.5	7.8	10.8
Max. Central Heating Output (Non condensing)	kW	12.0	15.0	18.0	24.0	32.0
Min. Central Heating Output (Non condensing)	kW	3.9	3.9	4.2	6.8	9.4
Max. Central Heating Output (Condensing)	kW	13.0	16.2	19.4	25.9	34.4
Min. Central Heating Output (Condensing)	kW	4.2	4.2	4.5	7.4	10.2
Seasonal Efficiency	%	90.1	90.2	90.2	90.2	90.1
SEDBUK Band	70	A	90.2 A	A	A	A
NO <sub>x</sub> Class		3	3	3	3	3
EcoHomes Credits		3	3	3	3	3
Electrical	N/ Is // I	2201//5011	2201/5011	2201/5011	2201//5011	2201/5011
Electrical Supply	Volts/Hz	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz	230V/50Hz
Permanent Live Required		Yes	Yes	Yes	Yes	Yes
Power Consumption	Watts	145	130	140	150	160
External Fuse Rating	Amps	3	3	3	3	3
Boiler IPX Rating (Electrical Protection)	Approval Category	IPX 5D	IPX 5D	IPX 5D	IPX 5D	IPX 5D
Integral 'Boiler Only' Frost Thermostat		Yes	Yes	Yes	Yes	Yes
Mechanical			-			
Wall Mounting Jig		Yes	Yes	Yes	Yes	Yes
Isolating Valves					Yes	
		Yes	Yes	Yes		Yes
Gas Supply Connections	mm	22	22	22	22	22
Gas Supply Connections Central Heating Connections	mm	22 22	22 22	22 22	22 22	22 22
Gas Supply Connections Central Heating Connections Condensate Drain Connection	mm mm	22 22 21.5	22 22 21.5	22 22 21.5	22 22 21.5	22 22 21.5
Gas Supply Connections Central Heating Connections Condensate Drain Connection Safety Discharge Connection	mm mm mm	22 22 21.5 15	22 22 21.5 15	22 22 21.5 15	22 22 21.5 15	22 22 21.5 15
Gas Supply Connections Central Heating Connections Condensate Drain Connection Safety Discharge Connection Temporary Filling Loop	mm mm	22 22 21.5	22 22 21.5	22 22 21.5	22 22 21.5	22 22 21.5
Gas Supply Connections Central Heating Connections Condensate Drain Connection Safety Discharge Connection Temporary Filling Loop Hydraulic	mm mm mm	22 22 21.5 15 No	22 22 21.5 15 No	22 22 21.5 15 No	22 22 21.5 15 No	22 22 21.5 15 No
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Cas Supply Connections Central Heating Connections Condensate Drain Connection Safety Discharge Connection Temporary Filling Loop Hydraulic Integral Automatic Bypass Integral Expansion Vessel Maximum Capacity of CH System Compartment Ventilation 24 hr Pump Exercise Pump Overrun Central Heating System Inhibitor Scale Reducer Required Concentric Flue System Standard Concentric Flue Diameter Standard Concentric Flue Length Max. Equivalent Vertical Length Twin Flue System Twin Pipe Flue Diameter Max. Equivalent Horizontal Length (Vertical Terminal) Plume Displacement Kit Max. Equivalent Vertical Length Weights Max. Installer Lift Weight	mm mm Optional/Standard  litres litres  mm mm mm mm mm m m m mm mm mm mm mm m	22 22 21.5 15 No Yes 8 125 No Yes Yes Required Not required 100 685 10 10 10 80/80 15 15 14	22 22 21.5 15 No Yes 8 125 No Yes Yes Required Not required 100 685 10 10 10 80/80 15 15 14	22 22 21.5 15 No Yes 8 125 No Yes Yes Required Not required 100 685 10 10 10 80/80 15 15 14	22 21.5 115 No Yes 8 125 No Yes 7 8 Required Not required 100 685 10 10 10 80/80 115 115 8	22 22 21.5 15 No Yes 10 125 No Yes Yes Required Not required 100 685 10 10 10 80/80 15 15 15

NOTE: The distance from a fanned draught appliance terminal installed parallel to a boundary may not be less than 300mm in accordance with the diagram below, unless the flue deflector kit is used.



Te	rminal Position with Minimum Distance	(mm)	
<b>A</b> *	Directly below an opening, air brick, opening windows etc.	300	
B*	Above an opening, air brick, opening window etc.	300	
C*	Horizontally to an opening, air brick, opening window etc.	300	
D	Below gutters, soil pipes or drain pipes.	150	Re
Ε	Below eaves.	200	be cle
F	Below balconies or carport roof.	200	flu
G	From a vertical drain pipe or soil pipe.	150	red
Н	From an internal (i) or external (ii) corner.	300	be
- 1	Above ground, roof or balcony level.	300	
J	From a surface or boundary line facing a terminal.	600	
K	From a terminal facing a terminal (horizontal flue).	1200	
	From a terminal facing a terminal (vertical flue).	600	
L	From an opening in carport (e.g. door, window)	1200	
	into the dwelling.		
M	Vertically from a terminal on the same wall.	1500	
Ν	Horizontally from a terminal on the same wall.	300	
R	From adjacent wall to flue (vertical only).	300	
S	From an adjacent opening window (vertical only).	1000	

Reduced clearances This range of boilers has been tested and approved for use with certain clearances less than those shown. Horizontal flues in positions D, E, F, G & H(i) may be reduced to 25mm. H(ii) may only be reduced to 115mm. Only one of these reductions may be used on a single installation.

\*In addition, the terminal should be no nearer than 150mm to an opening in the building fabric formed for the purpose of accommodating a built-in element such as a window frame. See BS 5440 Pt1.



# MULTIFIT Flues, Fittings and Accessories

#### **Flue options**

The Potterton Promax System HE Plus can be fitted with flue systems as illustrated.

The standard flue is suitable only for horizontal termination applications.

Maximum permissible equivalent flue lengths are:-

Horizontal Concentric 10 metres

Vertical Concentric 10 metres

Vertical Twin Pipe 15 metres

Any additional 'in line' bends in the flue system must be taken into consideration.

Their equivalent lengths are:-

Concentric Pipes: 45° bend 0.5 metre

93° bend 1.0 metre

Twin Flue Pipe: 45° bend 0.25 metre

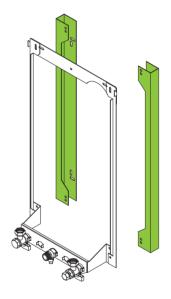
91.5° bend 0.50 metre

The elbow supplied with the boiler is not included in any equivalent length calculations.

The illustrations below and opposite show examples of permissible flue systems.

Instructions for guidance and fitting are included in each kit, where appropriate.

#### **Accessories**

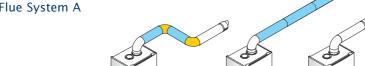


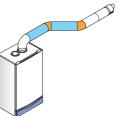
Item Description (MULTIFIT) Flue	Specification	Key & OD Dimensions		'Potterton' Sales Code	Multifit Sales Code
Stand Off Kit					5117035
Filling loop kit			248221		248221

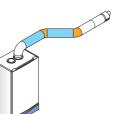




**60/100mm** Flue System A

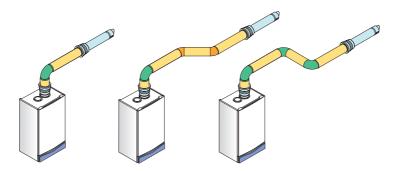






Item Description (MULTIFIT) Flue System A	Specification	Key & OD Dimensions	'Baxi / Potterton' Sales Code	'Potterton' Sales Code	Multifit Sales Code
Standard Horizontal Flue inc Elbow	685mm	60/100mm			5118489
Standard Horizontal Telescopic Flue inc Elbow	315mm - 500mm	60/100mm			5118069
Telescopic Internal Flue Kit		100mm	5119654		5119654
Flue Extension	1000mm	100mm	5111074		5111074
Flue Bend	93 degree	100mm	5111075		5111075
Flue Bend	135 degree	100mm	5111076		5111076
Flue Bend (Pair)	135 degree	100mm	5111085		5111085
Flue Internal Fixing Kit / Wall Liner		100mm	5111067		5111067
Flue Terminal Deflector		60mm	5111068		5111068
Pipe Support	Unpainted	100mm	241105		241105
Pipe Support	Painted white	100mm	5111080		5111080

# **80/125mm** Flue System G





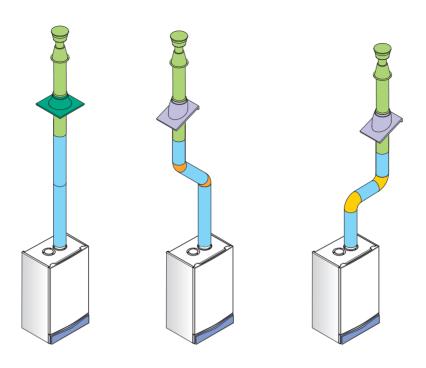
Item Description (MULTIFIT) Flue System G	Specification	Key & OD Dimensions	'Potterton' Sales Code	Multifit Sales Code
Horizontal Flue incl boiler & terminal adaptors		125mm		5118580
Flue Extension	1000mm	125mm		5118584
Flue Bend	91.5 degree	125mm		5118588
Flue Bend (pair)	135 degree	125mm		5118597
Pipe Support	For use with 125mm Flue Pipes	125mm		5118610



#### **Vertical Concentric Flues**

# **60/100mm** Flue System A





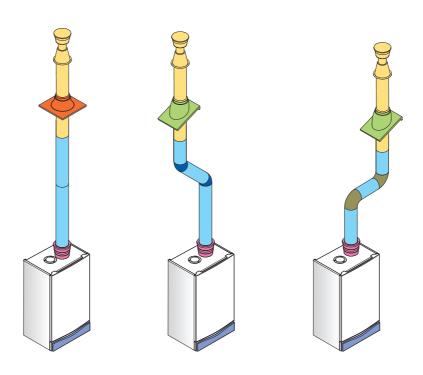
tem Description (MULTIFIT) Flue System A	Specification	Key & OD Dimensions	'Baxi / Potterton' Sales Code	'Potterton' Sales Code	Multifit Sales Code
Vertical Flue Terminal		100mm			5118576
Flue Extension	1000mm	100mm	5111074		5111074
Flue Bend	135 degree	100mm	5111076		5111076
Flue Bend (Pair)	135 degree	100mm	5111085		5111085
Flue Bend	93 degree	100mm	5111075		5111075
Pitched Roof Flashing	25 / 45 degree	125mm	246141		246141
Pitched Roof Flashing	35 / 55 degree	125mm	246142		246142
Pitched Roof Flashing*	25 / 50 degree	125mm			5122151
Flat Roof Flashing		125mm	246144		246144
Roof Cover Plate		125mm	246143		246143
Pipe Support	Unpainted		241105		241105
Pipe Support	Painted white		5111080		5111080



#### **Vertical Concentric Flues**

# **80/125mm** Flue System G





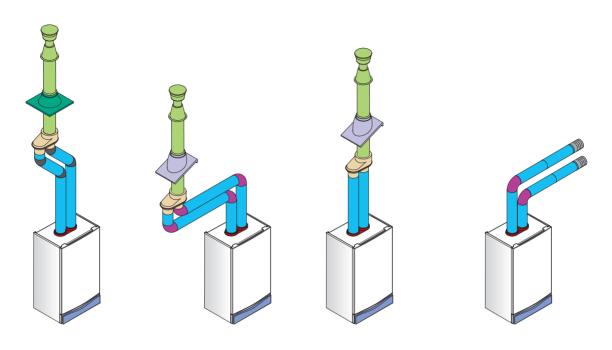
Item Description (MULTIFIT) Flue System G	Specification	Key & OD Dimensions	'Baxi / Potterton' Sales Code	'Potterton' Sales Code	Multifit Sales Code
Vertical Flue Terminal		125mm	5111078		5111078
Flue Extension	1000mm	125mm			5118584
Flue Bend	91.5 degree	125mm			5118588
Flue Bend (Pair)	135 degree	125mm			5118597
Roof Cover Plate		125mm	246143		246143
Flue Vertical Adaptor		100/125mm	5111070		5111070
Pitched Roof Flashing	25 / 45 degree	125mm	246141		246141
Pitched Roof Flashing	35 / 55 degree	125mm	246142		246142
Pitched Roof Flashing*	25 / 55 degree	125mm			5122151
Flat Roof Flashing		125mm	246144		246144
Pipe Support	For use with 125mm Flue Pipes	125mm			5118610



### **Twin Pipe Flues**

# **80/80mm** Flue System A





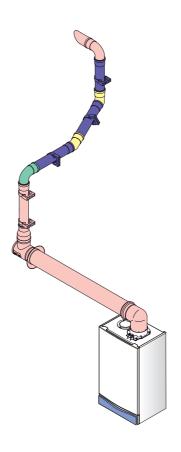
tem Description (MULTIFIT) Flue System N	Specification	Key & OD Dimensions	'Baxi / Potterton' Sales Code	'Potterton' Sales Code	Multifit Sales Code
Vertical Flue Terminal		125mm	5111078		5111078
Twin Pipe Extension (Pair inc Brackets)	1000mm	80mm	5111087		5111087
Twin Pipe Flue HorizontalTerminal Kit		80mm			5120172
Twin Pipe Flue Bend (2 Pair)	135 degree	80mm			5111086
Roof Cover Plate		125mm	246143		246143
Twin Pipe Flue Bend (Pair)	90 degree	80mm	5111072		5111072
Twin Pipe Flue Adaptor (Boiler)		80/80mm			5111079
Twin Pipe Support (Pair)		80mm	5111081		5111081
Twin to Concentric Adaptor 80/80 - 80/125		80/125mm	5111084		5111084



### **Plume Displacement Kits**

**60/100mm** Concentric to 60mm PDK





tem Description (MULTIFIT) Flue System G	Specification	Key & OD Dimensions	'Baxi / Potterton' Sales Code	'Potterton' Sales Code	Multifit Sales Code
Plume Displacement Kit inc Elbow & clips		100mm		5117379	5118638
Plume Displacement Kit Extension inc clip	1000mm	60mm		5117380	5121368
Plume Displacement Kit Bend	93 degree	60mm		5117381	5121369
Plume Displacement Kit Bend (Pair)	135 degree	60mm		5117382	5121370



## Installation and Service



1. Remove packaging and check contents as per installation instructions.



2. Level and tape the template in the chosen location. Mark the position of the flue and fixing positions of the wall jig.



3. Drill the flue hole with a minimum diameter drill of 116mm and secure the wall jig to fixing points previously marked.



7. Connect the condensate discharge pipe to the appliance.



8. Measure and cut the flue terminal to the required length.



9. Position the flue terminal in the wall. Push the flue elbow on to the appliance and draw the terminal back into the elbow. Secure the flue trim to the outside wall face.





4. Connect all valves and pipe tails to the wall jig ensuring the correct tails are fitted to the valves.



5. Remove the sealing caps from the appliance connections. Lift the appliance using the lower edges engaging the slots at the top rear of the wall jig.



6. Insert all the washers between the pipes and valves (including the gas) and tighten.



10. Remove the appliance casing to expose the appliance control box.



11. Drop the control box cover down and completely remove the cover screws. Wire the appliance as per the installation instructions ensuring the wires are routed through the cable clamp.



12. After commissioning the appliance instruct the user in its correct operation. Complete the benchmark log book and hand it to the user along with the user instructions.

## We are on **YOU** side

#### Installer SUPPORT

Corgi registered installers can get expert technical advice directly from one of our highly trained and experienced **heateam** advisers on a dedicated trade advice line. The advisers are available Monday to Saturday, covering the hours when most installers work.

Other Call Centre support staff operate 7 days a week, 363 days a year – so you can call for support at any time you need it. As an installer, you'll be treated as a priority so that you can solve any problem that you or your customer may have with any Potterton boiler

that you have installed quickly and easily.

On the very rare occasion that the problem can't be fixed on the phone, a **heateam** service engineer can be sent – usually the next working day.

#### Customer SUPPORT

By using **heateam** you can reassure customers that they are in good hands, knowing that you have the back-up of more than 200 service engineers.

Nationwide coverage means that there is always a **heateam** engineer nearby. Each engineer only uses official spare parts and can repair boilers on the first visit 95% of the time.

### **Expert training**

Potterton also gives you access to the very latest training on all Potterton boilers, as well as general training in key areas such as energy efficiency, electronics, combi boilers and more. Training can be delivered at a location close to you or at one of our dedicated training centres in Dartford, Warrington or Warwick.

To book your place on a Potterton training course call  $0845\ 600\ 7402$ 





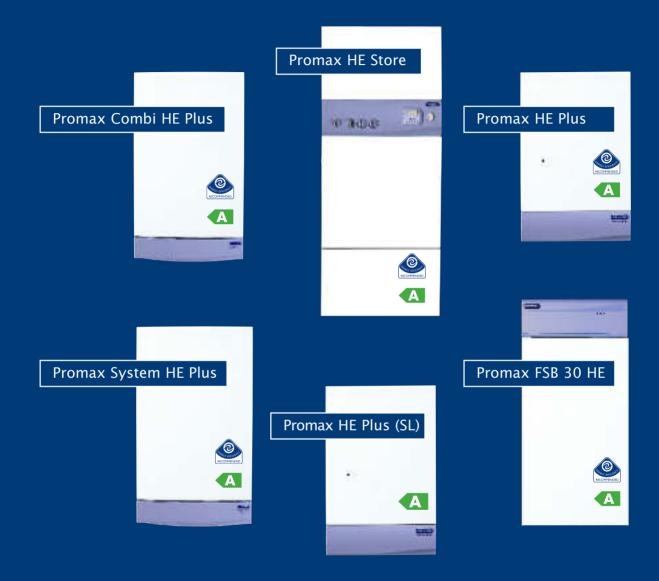
Independently commissioned research has shown that **heateam** has the best performance in the following areas:

- The best call handling time for service\*
- The best call handling time for technical advice\*
- The best service visit response time\*

 ${}^*\mathsf{Average}\ \mathsf{response}\ \mathsf{times}\ \mathsf{measured}\ \mathsf{against}\ \mathsf{6}\ \mathsf{major}\ \mathsf{manufacturers}.$ 

heateam

# The Promax HE range





# **Current Legislation**

## An overview of current legislation

As you know, the rules and regulations are changing fast with regards to our business. Here is a brief overview of how things stand at the moment.

- With some exceptions, all boilers in England and Wales must be High Efficiency (SEDBUK Band A or B rated)
- These changes will not include oil boilers until 1st April 2007
- Details of all heat producing appliances must be provided to the Local Authority Building Control (LABC)

## Self certification and compliance

The Government realises that the enforcement of the building regulations is important, but Local Authority Building Control will not be able to inspect every new and replacement boiler installation.

#### However:

- Corgi registered installers who have completed a recognised training programme in energy efficiency (such as Energy Efficiency for Domestic Heating 6084 run by City and Guilds or equivalent) can register on a self-certification scheme run by CORGI
- The installer will provide details of each installation to CORGI, who will then issue a Building Regulations compliance certificate to the householder and notify LABC on the installer's behalf
- Installers who do not belong to a Competent Person scheme will have to obtain a Building Control notice before installing any boiler

#### **Exceptions assessment**

To assess exceptions, installers can use a simple points scoring system.

- The procedure incorporates an assessment form that needs to be signed by a competent person
- No assessment is required with regard to the fitting of high efficiency boilers and warm air heaters
- Although oil boilers are regarded as exceptions until 1st April 2007, the installer still needs to complete a form





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Technical Information Tel: 08706 049 049

Service Tel: 08706 017 017 Fax: 01926 410 006

Literature Request Tel: 08706 06 06 23

Please note - calls to the contact centre may be recorded or monitored.

#### Potterton

A trading division of Baxi Heating UK Ltd, a division of Baxi Group.

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